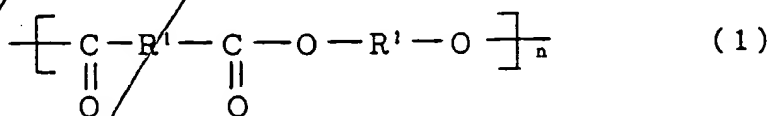


Claims

1. A biodegradable bag comprising a laminate of a biaxially oriented film of which the major component is a polylactic acid-family polymer, and a film of which the major component is an aliphatic polyester having the structure of the formula (1) and having a crystallizing melting heat ΔH_m (J/g) of $45 \leq \Delta H_m \leq 55$, said bag being made by heat-sealing said laminates so that said biaxially oriented film of which the major component is a polylactic acid-family polymer will be an outer layer.



wherein R^1 and R^2 are alkylene groups or cycloalkylene groups having a carbon number of 2-10, n is the degree of polymerization necessary for the weight-average molecular weight to be 20000 to 300000. n R^1 's and R^2 's may be the same or different. Also in the formula, instead of the ester-bond residue, urethane-bond residue and/or carbonate-bond residue may be contained by up to 5% of the weight-average molecular weight.

2. The biodegradable bag as claimed in claim 1 wherein a zipper made of a biodegradable resin is provided at the mouth portion thereof.

3. The biodegradable bag as claimed in claim 1 or 2

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cont

wherein said aliphatic polyester is a copolymer of which the major components are 1,4-butanediol, succinic acid, and adipic acid.

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